

SC050 SCANNER 1D PROGRAMMING MANUAL



SC050



Table of Contents

About this manual.....	I
Introduction.....	I
Caution.....	I
Service information.....	I
Manual apply to the following models	I
Revised version.....	I
1. Product Specifications	1
1.1 Technical parameters	1
1.2 Barcode default parameters.	1
1.3 Interface specifications	2
1.3.2 Scan engine interface without decoding	3
1.3.3 Standard serial port (DB9)	4
2. Command instructions	5
2.1 Barcode command instructions.....	5
2.2 Serial port command instructions	6
2.3 Command table	7
2.4 Quick command (HEX format)	8
3. General command data format	10
3.1 SET & END	10
3.2 Defaults parameter.....	11
3.3 TRIGGER_SCAN & STOP_SCAN.....	12
3.4 Version	13
3.5 OPEN_BEEPER	14
3.6 ACK Handshaking	16
4. Modify parameters command	17
4.1 Data output mode.....	17
4.2 USB Keyboard set	18
4.2.2 Numeric keypad mode setting	19

4.2.3 CapsLock key setting.....	19
4.3 Serial port setting.....	21
4.3.2 Data bit, stop bit and check bit.....	22
4.3.3 Serial port respond.....	24
4.3.4 If Serial Port Data need to response	25
4.3.5 Serial port data format	26
4.4 Trigger mode & Continuous read mode	28
2)Delay for repeating to read the same barcode	29
4.5 Trigger scan timeout setting.....	30
4.6 Buzzer setting	33
4.7 Auto trigger	34
4.8~ 4.16 Reserved	34
4.17 Barcode setting	35
4.17.1 EAN13 & UPC-A	36
4.17.2 EAN8	39
4.17.3 UPC-E.....	41
4.17.4 CODABAR (NW-7).....	43
4.17.5 CODE 39.....	46
4.17.6 CODE 93.....	50
4.17.7 INTERLEAVED 2 OF 5	53
4.17.8 STANDARD 2 of 5 (Industrial 2 of 5)	56
4.17.9 MATRIX 2 of 5.....	59
4.17.10 CODE 128.....	60
3) EAN/UCC 128 & GS1-128 setting	63
4.17.11 CODE 11	65
4.17.12 GS1 Databar.....	68
4.17.13 CHINESE POST	69
4.17.14 Set Positive/Negative Barcodes	70
4.17.15 All barcodes setting.....	71
4.18 Case control	72
4.19 Character processing (add/delete/insert characters)	73
4.19.1 Prefix/Suffix setting.....	73

4.19.1.1 Set prefix.....	74
4.19.1.2 Set suffix.....	75
4.19.1.3 Customize prefix/suffix.....	77
4.19.2 Insert character setting code.....	78
4.19.3 Delete part of the symbol of barcode.....	81
2) Delete front X symbols.....	82
3) Delete end X symbols.....	83
4.20 Update firmware mode.....	85
5.1 Brazilian bank code conversion.....	85
Appendixes.....	87
Appendix 1: Character table 1.....	87
Appendix 2: Character table 2.....	97
Appendix 4: Example codes.....	107

About this manual

Introduction

This manual is intended for setting up your barcode reader to optimize its performance for your particular application. When the required options have been configured, they remain in the reader, even after power down. The reader can be set to factory default by reading the default barcode label.

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Service information

Please read this manual first before using any 3nStar product. If you need more technical support, please let us know.

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Email: support@3nStar.com

Manual applies to the following models

- SC050
- SCI150

Revised version

Revised Date	Version	Description
2012.5.3	V1.1	STM
2013.1.1	V2.1	STM_SIM
2.14.5.27	V2.1.1	Modify the prefix/suffix set mode

2.14.6.25	V2.1.2	Modify the prefix/suffix set mode; Replace the barcode; Complement the background of the code; Delete the reservation instruction content. Typesetting
2014.11.19	V2.2	ADD 4.6, 4.20
2015.1.28	V2.3	More rigorous description in the content
2015.2.3	V2.4	Added serial data format and serial port settings for custom suffixes
2018.10.26	V2.5	Added Brazil, GS1-128 barcode function command
2018.11.15	V2.6	Rearrange the instructions

1. Product Specifications

1.1 Technical parameters

Details can be referred to the related product brochures.

1.2 Barcode default parameters

Type	Read	Check	Check Transmission	Start/End Characters Transmission	Min/Max	ID
EAN13 ⁿ	√	√	√	X	(13) ²	A
EAN8 ⁿ	√	√	√	X	(8) ²	B
UPC-A ⁿ	√	√	√	X	(12) ²	C
UPC-E ⁿ	√	√	√	X	(8) ²	D
CODABAR(NW-7) ⁿ	√	-	√	-	4~70	E
CODE 39 ⁿ	√	-	√	-	3~50	F
CODE 93 ⁿ	√	√	√	X	1~80	G
INTERLEAVED 2OF5 ⁿ	√	-	√	X	4~80	H
STANDARD 2OF5	-	-	√	X	4~80	I
MATRIX 2OF5	-	X	X	X	6~80	J
CODE 128 ⁿ	√	√	-	X	1~80	K
EAN/UCC 128 ⁿ	√	√	-	X	1~80	L
CODE 11	-	√	-	X	4~80	M
CHINESE POST	-	X	X	X	6~80	N

Note:

1. “√” means default enable, “-” means default disable, “×” means parameter of this barcode type does not exist;
2. The min/max length of barcode noted with “2” means the length of barcode is fixed length;
3. The type of barcode noted with “n” means support negative barcode decode.

1.3 Interface specifications

SC050 and SC1150 can be equipped with USB Keyboard, TTL/RS232 (DB9 female), RS485 (DB9 male), PS2 keyboard or any other customized interfaces. Different product's standard interface is different. So please confirm it before purchase. Other interfaces can be customized according to customer's demand.

1.3.1 Scan module interface CMOS

Pin No.	Name	Type	Description
1	NC	Null	Reserved
2	VCC	DC Power	DC3.3V or DC5V (according to different modules) +5%
3	GND	Digital	GND
4	Rx	Input	COM input port TTL level
5	Tx	Output	COM output port TTL level
6	NC	Null	Reserved
7	NC	Null	Reserved
8	NC	Null	Reserved
9	BPR	Output	Buzzer good read will be activated and output frequency is 3K for 150ms if decoding successfully. Output low level when idle.
10	LED	Output	LED good read will be activated and output low level if decoding successfully.
11	NC	Null	Reserved
12	TRIG	Input	Trigger scan

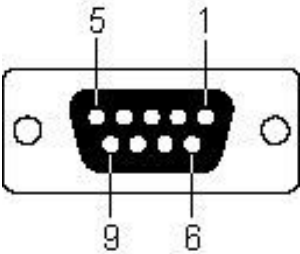
1.3.2 Scan engine interface without decoding

Interface circuit is a ZIP (0.5mm-8p) interface which communicates with outside world. It's the microprocessor that controls the scan engine's work and takes the data to decode.

Pin NO.	Pin Name	Description
1、 2	GND	Ground
3	SOS	Scan starting signal: When the laser line reaches the edge, the signal will transform from high to low or from low to high in order to detect the start and finish of a scan.
4	DATA	The width of the DATA signal stands for the width of black and white bars. The output is CMOS level. High level=Bars, Low level=Spaces
5	TRIG	Allowing Trigger scanning signal: TRIG=High: The scan engine will enter a power-saving mode; TRIG=Low: The scan circuit will be activated to the
6	LASER-EN	Activation signal LASER-EN=High or not connected: The laser will be closed; LASER-EN=Low and TRIG=Low: The scan engine circuit will be activated and ready to scan barcodes. The
7	IR-TRIG	Optional, IR trigger pin, only for WSL3000
8	VCC	Power Supply: DC 5V

1.3.3 Standard serial port (DB9)

NO.	Function
1	Trigger(optional)
2	Rx
3	Tx
5	GND
9	DC 5V(optional)

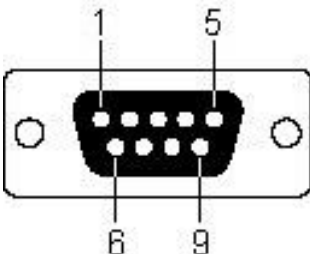


When pin 1 receives low level for 10ms, it means trigger and scan. (optional)

Pin 6 is only used in trigger mode. It will output low level for 100ms if it detects no barcode after trigger. (value added service)

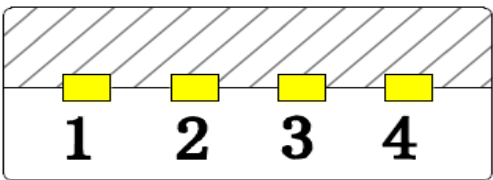
1.3.4 RS485 interface

NO.	Function
1	Trigger(optional)
3	A+
8	B-
5	GND
9	DC 5V(optional)



1.3.5 USB interface

NO.	Function
1	VCC
2	D-
3	D+
4	GND



2. Command instructions

2.1 Barcode command instructions

A. Command barcodes are printed via Code 128 CODE B barcode set. Command barcode is same as serial port command value (Detail as Chart 2.2-1) .

B. Note with “*” means factory default parameter.

(a) “%SET”: Enter setting mode; It will drop out setting mode automatically if it not scans next command barcode in 30s;

(b) Modify parameters command: It can scan one or several command barcodes;

(c) “%END”: Save & Exit.

2.2 Serial port command instructions

Table 2.2-1 Serial Port Command Data Format

Length	Message Source	Message target	Reserve	Opcode	Command	Beeper	Check Sum
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Table 2.2-2 Serial Port Command Data Analysis

Field	Format	Sub-Field	Description
Length	1 Byte	Length	Command length, excluding Check Sum, maximum value is 0xFF.
Message Source	1 Byte	0x04=Host (PC or industrial computer); 0x31= Decoder (barcode scanner)	Command source
Message target	1 Byte	0x04=Host (PC or industrial computer); 0x31=Decoder (barcode scanner)	Command target address
Reserve	1Byte	Reserved (0x00)	
Opcode	1Byte		Op-code command function table
Command	Variable number of bytes		
Beeper	1 Byte	0x31=Enable 0xFF=Disable	Buzzer status
Check Sum	2 Byte		Message check sum format High byte low byte

Note:

1. Check Sum: Radix complement of command sum, high byte in the beginning and low byte in the end.

Check digit calculation method: Adding up all bytes to get sum before checking (excluding two check digit bytes). Check digit value=Sum reversed as per digit then add one.

Example: Save & Exit (0A 04 31 00 24 25 45 4E 44 FF) adding up to obtain the sum: 02 5E, switch to binary (0000 0010 0101 1110), then reverse (1111 1101 1010 0001), finally add one is check digit (FD A2).

2.3 Command table

Table 2.3-1 Command table

Name	Opcode	Description	Barcode comman ¹	Serial port comman ²	Serial port respond ³
SET	0x24	Enter setting mode	√	X	X
END	0x24	Save & Exit ⁶	√	√	√
TRIGGER_SCAN	0x26	Trigger scan	X	√	√+barcode ⁴
STOP_SCAN	0x27	Stop scan	√	√	√
FACTORY_DEFAULTS	0x28	Restore factory default	√	√	√
CUSTOM_DEFAULTS	0x29	Restore user default	√	√	√
WR_CUSTOM_DEFAULTS	0x2A	Write user default	√	√	√
READ_REVISION	0x2B	Read product software version	√	√	√+software version ⁵
PARAM_MODIFY	0x50	Modify parameter value	√	√	√
OPEN_BEEPER	0x31	Open buzzer	X	√	X
ACK	0x3F	Handshaking	X	√	X

Note:

1. Whether to support the barcode command setting;
2. Whether to support to send command setting via serial port;
3. Whether it is necessary for the scanner to respond when it allowed to answer;
4. Scanner will respond and return the ASCII code of the barcode characters if read successfully;

2.4 Quick command (HEX format)

Quick command can be used in the following conditions:

Message Source=0x04 (PC or Industrial Computer);

Message target=0x31 (barcode scanner 0x31);

Beeper=0xFF (Closed).

Table 2.4-1 Host to Scanner

Function	Command(HEX format)
Common command:	
Save & Exit (%END)	0A 04 31 00 24 25 45 4E 44 FF FD A2
Trigger scan (LT)	08 04 31 00 26 4C 54 FF FD FE
Stop scan (LS)	08 04 31 00 27 4C 53 FF FD FE
Restore factory default (DF)	08 04 31 00 28 44 46 FF FE 12
Restore user default (DC)	08 04 31 00 29 44 43 FF FE 14
Write user default (WC)	08 04 31 00 2A 57 43 FF FE 00
Read product batch version (RV)	08 04 31 00 2B 52 56 FF FD F1
Modify parameter command:	
Single read (F0000)	0B 04 31 00 50 46 30 30 30 30 FF FD 6B
Continuous read (F0001)	0B 04 31 00 50 46 30 30 30 31 FF FD 6A
Disable repeat read (F0100)	0B 04 31 00 50 46 30 31 30 30 FF FD 6A
Enable repeat read (F0101)	0B 04 31 00 50 46 30 31 30 31 FF FD 69
Multiple read (F0102)	0B 04 31 00 50 46 30 31 30 32 FF FD 68
TTL/RS232 output (A0000)	0B 04 31 00 50 41 30 30 30 30 FF FD 70
USB HID Keyboard output (A0001)	0B 04 31 00 50 41 30 30 30 31 FF FD 6F
Disable respond (E0000)	
Disable respond (E0000)	0B 04 31 00 50 45 30 30 30 30 FF FD 6C
Enable respond (E0001)	0B 04 31 00 50 45 30 30 30 31 FF FD 6B
Disable transmit NR (G0000)	
Disable transmit NR (G0000)	0B 04 31 00 50 47 30 30 30 30 FF FD 6A
Enable transmit NR (G0001)	0B 04 31 00 50 47 30 30 30 31 FF FD 69
Enable transmit NR (protocol) (G0002)	0B 04 31 00 50 47 30 30 30 32 FF FD 68
Disable read all barcodes (I1000)	
Disable read all barcodes (I1000)	0B 04 31 00 50 49 31 30 30 30 FF FD 67
Enable read all barcodes (I1001)	0B 04 31 00 50 49 31 30 30 31 FF FD 66

Table 2.4-2 Scanner to Host

Function	Command(HEX format)
Respond if setting succeed	07 31 04 00 01 06 FF FE BE
Respond if setting fail	07 31 04 00 01 15 FF FE AF
Enable transmit NR (protocol)	08 31 04 00 02 4E 52 FF FE 22



3. General command data format

3.1 SET & END

Data format:

Length	Message Source	Message target	Reserve	Opcode	Command	beeper	Check Sum
0x0A	0x04	0x31	0x00	0x24	%END		

Command:




Enter setting mode	%SET	
Save & Exit	%END	

3.2 Defaults parameter

Data format:

Length	Message Source	Message target	Reserve	Opcode	Command	beeper	Check Sum
0x08	0x04	0x31	0x00				

Command:

	Opcode	%SET	
Restore factory default	0x28	DF	
		%END	

Note:





1. Setting “Write user default” will automatically set with “%END”.

3.3 TRIGGER_SCAN & STOP_SCAN

Data format:

Length	Message Source	Message target	Reserve	Opcode	Command	beeper	Check Sum
0x08	0x04	0x31	0x00				

Command:




	Opcode	%SET	
Trigger scan	0x26	LT	
Stop scan	0x27	LS	
		%END	

3.4 Version

Data format:

Length	Message Source	Message target	Reserve	Opcode	Command	beeper	Check Sum
0x08	0x04	0x31	0x00	0x2B			

Command:

	%SET	
Read program version	RV	
	%END	

3.5 OPEN_BEEPER

Field	Format	Sub-Field	Description
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Data format:

Table 3.5-1

Field	Sub-Field	Description
Length	0x0F	Command length, excluding Check Sum
Message Source	0x04	0x04=Host (PC or Industrial Computer)
Message target	0x31	0x31=Decoder (barcode scanner)
Reserve	0x00	Reserved
Opcode	0x31	OPEN_BEEPER
Command	0x2F	Fixed(/)
	Beeper Type	Sound type (0x01~0x03)
	First Frequency	Sound 1 Frequency (0x00~0x08) refer chart 3.5-2
	first_x25ms	Sound 1 time based on 25ms (0x00~0xFF)
	Second Frequency	Sound 2 Frequency (0x00~0x08) refer chart 3.5-2
	second_x25ms	Sound 2 Time based on 25ms (0x00~0xFF)
	Third Frequency	Sound 3 Frequency (0x00~0x08) refer chart 3.5-2
	third_x25ms	Sound 3 time based on 25ms (0x00~0xFF)
	Between Stop Beeper_x25ms	Stop time between each sound of type 2 or 3
Beeper	0xFF	Reserved
Check Sum	2 byte	

Note: Different Command value can produce different sound.

Table 3.5-2

Value	Frequency
0x00	BEEPER_1350Hz
0x01	BEEPER_1500 Hz
0x02	BEEPER_1700 Hz
0x03	BEEPER_2000 Hz
0x04	BEEPER_2300 Hz
0x05	BEEPER_2500 Hz
0x06	BEEPER_2700 Hz

0x07	BEEPER_3100 Hz
0x08	BEEPER_3500 Hz

Example 1 (hex): ring 3 times

Sound 1 (2500Hz), last for 100ms; sound 2 (1500Hz), last for 100ms; sound 3 (2500Hz), last for 100ms; stop time between each sound is 250ms.

Setting command: 0F 04 31 00 31 2F **03 05 04 01 04 05 04 0A** FF FE 39

Example 2 (hex): ring once

Sound 1 (2500Hz), last for 250ms; sound 2 (1350Hz), last for 0ms; sound 3 (1350Hz), last for 0ms; stop time between each sound is 0ms.

Setting command: 0F 04 31 00 31 2F **01 05 0A 00 00 00 00 00** FF FE 4D

If set to ring once, the frequency of sound 2 and 3 will be invalid; last time and stop time between each sound should be set at 0ms.

3.6 ACK Handshaking

Data format:

Length	Message Source	Message target	Reserve	Opcode	Command	beeper	Check Sum
0x07	0x04	0x31	0x00	0x3F	0x2F		

Scanner→Host: handshaking respond (protocol) data format:

Length	Message Source	Message target	Reserve	Opcode	data	beeper	Check Sum
0x0D	0x31	0x04	0x00	0x3F	ND-V201	0xFF	

Example (hex):

Host→Scanner: 07 04 31 00 3F 2F FF FE 57

Scanner→Host: 0D 31 04 00 3F 4E 44 2D 56 32 30 31 FF FC D8










4. Modify parameters command

4.1 Data output mode

Data format:

Length	Message Source	Message target	Reserve	Opcode	Command	beeper	Check Sum
0x0B	0x04	0x31	0x00	0x50			

Command:

	%SET	
TTL/RS232	A0000	
*USB HID Keyboard	A0001	
USB virtual com port	A0002	
USB HID communication	A0003	
RS485	A0004	
PS2 Keyboard	A0005	
TTL/RS232/ USB Keyboard	A0009	
	%END	

4.2 USB Keyboard set

4.2.1 Keyboard language

Data format:

Length	Message Source	Message target	Reserve	Opcode	Command	beeper	Check Sum
0x0B	0x04	0x31	0x00	0x50			

Command:





	%SET	
*US	A0100	
French	A0101	
German	A0102	
Turkish	A0103	
Belgian	A0104	
Brazil	A0105	
Czech	A0106	
Spanish (Latin America)	A0107	
Italian	A0108	
	%END	

4.2.2 Numeric keypad mode setting

Data format:

Length	Message Source	Message target	Reserve	Opcode	Command	beeper	Check Sum
0x0B	0x04	0x31	0x00	0x50			

Command:



	%SET	
*Disable Numeric keypad	A0200	
Enable Numeric keypad	A0201	
	%END	




4.2.3 CapsLock key setting

Data format:

Length	Message Source	Message target	Reserve	Opcode	Command	beeper	Check Sum
0x0B	0x04	0x31	0x00	0x50			

Command:

	%SET	
*Data output is affected by the CapsLock key	A0400	

Data output is not affected by the CapsLock key	A0401	
Lock uppercase	A0402	
	%END	

Note: 1. After setting the function of "lock uppercase" , enable the CapsLock key, and all the output letter data will be converted to uppercase; if the CapsLock key is not enabled, the output letter data will not change.

2. This function is invalid under "Numeric keypad mode".

4.3 Serial port setting

4.3.1 Baud rate

Data format:









Length	Message Source	Message target	Reserve	Opcode	Command	beeper	Check Sum
0x0B	0x04	0x31	0x00	0x50			

The baud rate is the rate at which bits are transmitted from the reader to the host, and vice versa. Both the reader and the host should be set to the same baud rate.

The data characters may be transferred in one of the following formats:

A parity bit may be added to every character so that the total number of 1's in the data bits, together with the parity bit, is odd for odd parity or even for even parity.

Command:









	%SET	
2400 baud	C0000	
4800 baud	C0001	
*9600 baud	C0002	
19200 baud	C0003	
38400 baud	C0004	
57600 baud	C0005	
115200 baud	C0006	
<p>Note: The baud rate of the scanner should be the same as the baud rate of the host device, so the data can be transmitted normally.</p>		

4.3.2 Data bit, stop bit and check bit

Length	Message Source	Message target	Reserve	Opcode	Command	beeper	Check Sum
0x0B	0x04	0x31	0x00	0x50			

Data format:

Command:

7 data bits	C0100	
*8 data bits	C0101	
*1 stop bit	C0200	
2 stop bit	C0201	
*No parity	C0300	
Odd parity	C0301	
Even parity	C0302	
	%END	

Description:

To transfer a set of binary data, check if there is an error during the transfer by adding a check digit at the end of the data.

The odd check principle is: by setting the check bit value to 0 or 1, so that there is an odd number of 1 in the set of binary data (including the check bit), and when the receiving end receives the data, if there is an odd number of 1 in the data, Then receive;

otherwise, no data is received.

The principle of even parity is: by setting the value of the check bit to 0 or 1, so that there is an even number of 1 in the set of binary data (including the check digit), and when the receiving end receives the data, if there is an even number of 1 in the data, Then receive; otherwise, no data is received.





Note: The check digit is switched from odd/even test to no parity, scanner must be powered on again.

4.3.3 Serial port respond

Data format:

Length	Message Source	Message target	Reserve	Opcode	Command	beeper	Check Sum
0x0B	0x04	0x31	0x00	0x50			

Command:

	%SET	
*Disable respond	E0000	
Enable respond	E0001	
	%END	

scanner respond data format:

Length	Message Source	Message target	Reserve	Opcode	Command	Beeper	Check Sum
0x07	0x31	0x04	0x00	0x01		0xFF	
Note: Command = 0x06 means serial port command setting succeed; Command = 0x15 means serial port command setting fail.							

Example:

Setting succeed: 07 31 04 00 01 **06** FF FE BE

Setting fail: 07 31 04 00 01 **15** FF FE AF





Note: This function only supports TTL/RS232 serial port mode.

4.3.4 If Serial Port Data need to response

Data format:

Length	Message Source	Message target	Reserve	Opcode	Command	Beeper	Check Sum
0x0B	0x04	0x31	0x00	0x50			

Command:

	%SET	
*Data needn't to response	E0200	
Data need to response	E0201	
	%END	

Notice:

Data needn't to response: Scanner scan data, and transfer data to host once.

Data need to response: Scanner scan data, and transfer data to host three times.






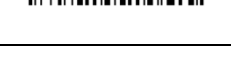
Notice: This function only support TTL/RS232 mode.

4.3.5 Serial port data format

Format:

Length	Message Source	Message target	Reserve	Opcode	Command	Beeper	Check Sum
0x0B	0x04	0x31	0x00	0x50			

Command:

	%SET	
*Transparent Transmission Of Data	E0300	
Transmit According 3N-A Instruction Set Protocol	E0301	
Data +CRC Verify	E0302	
Data Packet Length+Data+CRC Verify	E0303	
	%END	

Transmit According 3N-A Instruction Set Protocol

Data format:

Length	Message Source	Message target	Reserve	Opcode	Command	Beeper	Check Sum
	0x31	0x04	0x00	0x40		FF	

Transparent Transmission Of Data: Finish setting barcode data and Set prefix,Set suffix, customize(prefix/suffix), delete part of symbol of barcode function, upload the data package you get.

Transmit According 3N-A Instruction Set Protocol: The data transmit with the data format of “Transmit According 3N-A Instruction Set Protocol”

Data +CRC Verify: When data upload, only transmit the barcode data and the check sum (check sum is the data check sum)

Data Packet Length+Data+CRC Verify: When data upload, only transmit the data length, barcode data and check sum(Check sum come by data length and barcode data)

Notice: Data length no include the bit of check sum








4.4 Trigger mode & Continuous read mode

Data format:

Length	Message Source	Message target	Reserve	Opcode	Command	beeper	Check Sum
0x0B	0x04	0x31	0x00	0x50			

1) Trigger mode & reading mode

Command:

	%SET	
*Single read	F000	
Continuous read	F001	
Disable repeat read	F0100	
*Enable repeat read	F0101	
Multiple read	F0102	
	%END	

Note:

1. Trigger mode:

Single read: When a bar code has been decoded, the reader will be turned off. The reader must be triggered again to read another label. It can be triggered via button, serial port or auto trigger.

Continuous read: The reader will produce as much data as it can decode regardless whether it is the same or not. This mode is mainly used for demonstration and diagnosis.

2. Read mode:

Disable repeat read: Disable continue to read the same barcode.

Enable repeat read: Enable continue to read the same barcode.












Multiple read: The same label can only be decoded again after the label has not

2) Delay for repeating to read the same barcode

Data format:

Length	Message Source	Message target	Reserve	Opcode	Command	Beeper	Check Sum
0x0B	0x04	0x31	0x00	0x50			

Command:

	%SET	
*0ms	F0200	
100ms	F0201	
200ms	F0202	
500ms	F0205	
900ms	F0209	
1000ms	F0210	
1500ms	F0215	
2000ms	F0220	
9900ms	F0299	
	%END	

Note: The last two digits of command are decimal number. Minimum is 00 and maximum is 99. Multiple is 100ms.














4.5 Trigger scan timeout setting

4.5.1 Button (Trigger pin) trigger scan timeout

Data format:

Length	Message Source	Message target	Reserve	Opcode	Command	Beeper	Check Sum
0x0B	0x04	0x31	0x00	0x50			

Command:

	%SET	
*0ms	F0300	
100ms	F0301	
200ms	F0302	
500ms	F0305	
900ms	F0309	
1000ms	F0310	
1500ms	F0315	
2000ms	F0320	
4000ms	F0340	
6000ms	F0360	
9900ms	F0399	
	%END	

Note:

1. The last two digits of command are decimal number. Minimum is 00 and maximum is 99. Multiple is 100ms.
2. When trigger scan waiting time is 0ms with low level signal, it will continuously scan unless decode or high level signal. There will be no overtime under this condition.













3. When trigger scan waiting time is not 0ms, it will start to scan with low level signal. It will automatically time out and stop scanning if not decode in the required waiting time.

4.5.2 Serial command/infrared self-sensing trigger scan timeout

Data format:

Length	Message Source	Message target	Reserve	Opcode	Command	beeper	Check Sum
0x0B	0x04	0x31	0x00	0x50			

Command:

	%SET	
100ms	F0401	
200ms	F0402	
500ms	F0405	
900ms	F0409	
1000ms	F0410	
1500ms	F0415	
2000ms	F0420	
*4000ms	F0440	
6000ms	F0460	
9900ms	F0499	
	%END	

Note:

1. The last two digits of command are decimal number. Minimum is 00 and maximum is 99. Multiple is 100ms.

2. Scanner will scan if receive serial port command or auto trigger. It will stop scanning automatically if decode or time out. It will modify timeout to 6000ms automatically if set at 0ms.

4.6 Buzzer setting

Data format:

Length	Message Source	Message target	Reserve	Opcode	Command	beeper	Check Sum
0x0B	0x04	0x31	0x00	0x50			

Command:





	%SET	
Disable boot buzzer	B0000	
*Enable boot buzzer	B0001	
Disable good read buzzer	B0100	
*Enable good read buzzer	B0101	
Buzzer volume: low	B0200	
*Buzzer volume: Medium	B0201	
Buzzer volume: high	B0202	
Disable barcode set buzzer	B0300	
*Enable barcode set buzzer	B0301	
	%END	

4.7 Auto trigger

Data format:

Length	Message Source	Message target	Reserve	Opcode	Command	beeper	Check Sum
0x0B	0x04	0x31	0x00	0x50			

Command:

	%SET	
Disable	H0000	
*Enable	H0001	
	%END	

4.8~ 4.16 Reserved

4.17 Barcode setting

Data format:

Length	Message Source	Message target	Reserve	Opcode	Command	beeper	Check Sum
0x0B	0x04	0x31	0x00	0x50			

Command:

1 Byte	3 byte
Barcode ID	Command data

4.17.1 EAN13 & UPC-A

The EAN13 symbology is a fixed length symbology encoding 12 data digits, a check digit and non printable start/stop characters. The following characters are supported: the digits 0 up to 9.













The UPC-A symbology is a fixed length symbology encoding 11 data digits, a check digit and non printable start/stop characters. The following characters are supported: the digits 0 up to 9.

An optional leading zero can be transmitted, which together with the data and the check digit forms a 13 digit field providing compatibility with the EAN13 format

1) Disable/Enable







.

Command:

	%SET	
Disable	IA000	
*Enable	IA001	
Disable Read	IC000	
*Enable Read	IC001	
*Disable UPC-A convert to EAN-13	IA100	
Enable UPC-A convert to EAN-13	IA101	
EAN13 not transfer check digit	IA200	
*EAN13 transfer check digit	IA201	
UPC-A not transfer check digit	IC200	
*UPC-A transfer check digit	IC201	
	%END	

2) EAN13 extension code setting.

Command:

	%SET	
*EAN13 not reading extension code	IA300	
EAN13 read extension code	IA301	
EAN13 read 2 digits extension code	IA302	
EAN13 read 5 digits extension code	IA303	
	%END	

Note:

"Reading the extension code" means that the barcode data can be output with or without the extension code, and it is automatically identified whether or not there is a extension code.







"Reading the 2 digits extension code" means that in addition to identifying the main barcode, the 2 digits extension code must be recognized at the same time to output the barcode data together, otherwise it is not output.

"Reading 5 digits extension code" means that in addition to identifying the main barcode, the 5 digits extension code must be recognized at the same time to output the barcode data together, otherwise it is not output.

The extended barcode needs to be on the right side of the main barcode, and the extension code cannot read the output separately.

3) UPC-A extension code setting

Command:

	%SET	
*UPC-A not reading extension code	IC300	
UPC-A read extension code	IC301	
UPC-A read 2 digits extension code	IC302	
UPC-A read 5 digits extension code	IC303	
	%END	

Note:

"Reading the extension code" means that the barcode data can be output with or without the extension code, and it is automatically identified whether or not there is a extension code.

"Reading the 2 digits extension code" means that in addition to identifying the main barcode, the 2 digits extension code must be recognized at the same time to output the barcode data together, otherwise it is not output.

"Reading 5 digits extension code" means that in addition to identifying the main barcode, the 5 digits extension code must be recognized at the same time to output the barcode data together, otherwise it is not output.







The extended barcode needs to be on the right side of the main barcode, and the extension code cannot read the output separately.

4.17.2 EAN8

The EAN8 symbology is a fixed length symbology encoding 7 data digits, a check digit and non printable start/stop characters. The following characters are supported: the digits 0 up to 9.







1) Disable/Enable

Command:

	%SET	
Disable	IB000	
*Enable	IB001	
Not transmit check digit	IB200	
*Transmit check digit	IB201	
	%END	

2) EAN8 extension code setting

Command:

	%SET	
*EAN8 not reading extension code	IB300	
EAN8 read extension code	IB301	
EAN8 read 2 digits extension code	IB302	
EAN8 read 5 digits extension code	IB303	
	%END	

Notes:

"Reading the extension code" means that the barcode data can be output with or without the extension code, and it is automatically identified whether or not there is a extension code.

"Reading the 2 digits extension code" means that in addition to identifying the main barcode, the 2 digits extension code must be recognized at the same time to output the barcode data together, otherwise it is not output.

"Reading 5 digits extension code" means that in addition to identifying the main barcode, the 5 digits extension code must be recognized at the same time to output the barcode data together, otherwise it is not output.









The extended barcode needs to be on the right side of the main barcode, and the extension code cannot read the output separately.

4.17.3 UPC-E

The UPC-E product barcode is another version of the UPC code, which has a total of 8 digits and is a shortened form of UPC-A. UPC-E is different from EAN13 and UPC-A commodity barcodes, and is different from EAN8. It does not contain intermediate separators, and the left margin, start character, data character, terminator, right margin, and human-recognition characters. composition.

1) Disable/Enable

Command :







	%SET	
Disable	ID000	
*Enable	ID001	
*Disable UPC-E convert to UPC-A	ID100	
Eanble UPC-E convert to UPC-A	ID101	
UPC-E not transfer check digit	ID200	
*UPC-E transfer check digit	ID201	
	%END	

Notice:

UPC-E conver to UPC-A: Display 8-bit UPC-E code in 12-bit UPC-A code format

2) UPC-E extension code setting

Command:

	%SET	
*UPC-E not reading extension code	ID300	
UPC-E read extension code	ID301	
UPC-E read 2 digits extension code	ID302	
UPC-E read 5 digits extension code	ID303	
	%END	

Note:

"Reading the extension code" means that the barcode data can be output with or without the extension code, and it is automatically identified whether or not there is a extension code.

"Reading the 2 digits extension code" means that in addition to identifying the main barcode, the 2 digits extension code must be recognized at the same time to output the barcode data together, otherwise it is not output.

"Reading 5 digits extension code" means that in addition to identifying the main barcode, the 5 digits extension code must be recognized at the same time to output the barcode data together, otherwise it is not output.

The extended barcode needs to be on the right side of the main barcode, and the extension code cannot read the output separately.











4.17.4 CODABAR (NW-7)

Codabar (NW-7) is a variable length symbology with an optional check digit and printable start/stop characters. The next characters are supported: the digit 0 up to 9; the characters “-”, “\$”, “:”, “/”, “.”, “+”; start/stop characters are A, B, C, D.

The checksum is calculated as the sum modulo 16 of the numerical values of all data characters.













1) Disable/Enable







Command:

	%SET	
Disable	IE000	
*Enable	IE001	
*Not Transmit ST/SP	IE100	
Transmit ST/SP: ABCD	IE101	
Transmit ST/SP: abcd	IE102	
Transmit ST/SP: TN*E	IE103	
*Min barcode length	IE804	
*Max barcode length	IE970	
	%END	
Note: Min/Max barcode length includes barcode prefix/suffix (ABCD/abcd/TN*E).		

2) Codabar Min/Max barcode length

Command:

	%SET	
Min barcode length(5)	IE805	
Min barcode length(6)	IE806	
Min barcode length(7)	IE807	
Min barcode length(8)	IE808	
Min barcode length(10)	IE810	
Min barcode length(12)	IE812	
Min barcode length(14)	IE814	
Min barcode length(16)	IE816	
Max barcode length(10)	IE910	
Max barcode length(12)	IE912	
Max barcode length(14)	IE914	

Max barcode length(16)	IE916	
Max barcode length(18)	IE918	
Max barcode length(20)	IE920	
Max barcode length(22)	IE922	
Max barcode length(24)	IE924	
	%END	














4.17.5 CODE 39








Code 39 is a variable length symbology with an optional check digit and printable start/stop characters. The following characters are supported: the digit 0 up to 9; the upper case characters A up to Z; the characters “-”, “\$”, “%”, “/”, “.”, “+”, SPACE; start/stop character is “*”.

The checksum is calculated as the sum modulo 43 of the numerical values of the data characters. In full ASCII mode, all 128 ASCII characters are supported. This is done by combining one of the characters “\$”, “%”, “+” or “/” with one of the alpha characters (A up to Z).

1) Disable/Enable




Command:












	%SET	
Disable	IF000	
*Enable	IF001	
*Not Transmit ST/SP	IF100	
Transmit ST/SP: *	IF101	
*Not Check CD	IF200	
Check CD	IF201	
Not Transmit CD	IF300	
*Transmit CD	IF301	
*Disable Full ASCII code39	IF400	
Enable Full ASCII code39	IF401	
*Min barcode length	IF803	
*Max barcode length	IF950	

*Disable Code39 convert to Code32 (Italian Pharmacode)	IF500	
Enable Code39 convert to Code32 (Italian Pharmacode)	IF501	
*Code32 Not Transmit ST: A	IF600	
Code32 Transmit ST: A	IF601	
Code32 Not Transmit CD	IF700	
*Code32 Transmit CD	IF701	
	%END	

2) Code 39 Min/Max barcode length

Command:

	%SET	
Min barcode length(5)	IF805	
Min barcode length(6)	IF806	
Min barcode length(7)	IF807	
Min barcode length(8)	IF808	
Min barcode length(10)	IF810	
Min barcode length(12)	IF812	









Min barcode length(14)	IF814	
Min barcode length(16)	IF816	
Max barcode length(10)	IF910	
Max barcode length(12)	IF912	
Max barcode length(14)	IF914	
Max barcode length(16)	IF916	
Max barcode length(18)	IF918	
Max barcode length(20)	IF920	
Max barcode length(22)	IF922	
Max barcode length(24)	IF924	
	%END	

4.17.6 CODE 93

Code 93 is designed to complement and improve Code 39. It is similar to Code 39 and represents the entire ASCII character set. The difference is that Code 93 always contains two check characters: "C" and "K".









1) Disable/Enable










Command:

	%SET	
Disable	IG000	
*Enable	IG001	
*Not Transmit Check Digit	IG100	
Transmit Check Digit	IG101	
*Min barcode length	IG801	
*Max barcode length	IG980	
	%END	

2) Code 93 Min/Max barcode length

Command











	%SET	
Min barcode length(2)	IG802	
Min barcode length(4)	IG804	
Min barcode length(6)	IG806	
Min barcode length(8)	IG808	
Min barcode length(10)	IG810	
Min barcode length(12)	IG812	
Min barcode length(14)	IG814	
Min barcode length(16)	IG816	

Max barcode length(10)	IG910	
Max barcode length(12)	IG912	
Max barcode length(14)	IG914	
Max barcode length(16)	IG916	
Max barcode length(18)	IG918	
Max barcode length(20)	IG920	
Max barcode length(22)	IG922	
Max barcode length(24)	IG924	
	%END	













4.17.7 INTERLEAVED 2 OF 5







This symbology encodes a pair of digits in each symbol. The number of digits is therefore always an even number. Information is carried in the bars and spaces. The start and stop pattern are not unique inside the code. It is therefore essential to use the fixed length option to prevent partial reads.

Command:

	%SET	
Disable	IH000	
*Enable	IH001	
*Not Check CD	IH100	
Check CD	IH101	
Not Transmit CD	IH200	
*Transmit CD	IH201	
*Min barcode length	IH804	
*Max barcode length	IH970	
	%END	

Interleaved 2 of 5 Min/Max barcode length











	%SET	
Min barcode length(5)	IH805	
Min barcode length(6)	IH806	
Min barcode length(7)	IH807	
Min barcode length(8)	IH808	
Min barcode length(10)	IH810	
Min barcode length(12)	IH812	
Min barcode length(14)	IH814	
Min barcode length(16)	IH816	
Max barcode length(10)	IH910	
Max barcode length(12)	IH912	
Max barcode length(14)	IH914	

Max barcode length(16)	IH916	
Max barcode length(18)	IH918	
Max barcode length(20)	IH920	
Max barcode length(22)	IH922	
Max barcode length(24)	IH924	
	%END	












4.17.8 STANDARD 2 of 5 (Industrial 2 of 5)

This symbology encodes a single digit in each data symbol. Information is carried in the bars and spaces.

Command:

	%SET	
*Disable	II000	
Enable	II001	
*Not Check CD	II100	
Check CD	II101	
Not Transmit CD	II200	
*Transmit CD	II201	
*Min barcode length	II804	
*Max barcode length	II970	
	%END	

Standard 2 of 5 (Industrial 2 of 5) Min/Max barcode length


	%SET	
Min barcode length(5)	II805	
Min barcode length(6)	II806	
Min barcode length(7)	II807	
Min barcode length(8)	II808	
Min barcode length(10)	II810	
Min barcode length(12)	II812	
Min barcode length(14)	II814	
Min barcode length(16)	II816	
Max barcode length(10)	II910	
Max barcode length(12)	II912	

Max barcode length(14)	И914	
Max barcode length(16)	И916	
Max barcode length(18)	И918	
Max barcode length(20)	И920	
Max barcode length(22)	И922	
Max barcode length(24)	И924	
	%END	

4.17.9 MATRIX 2 of 5

This symbology encodes 1 digit in each character. The number of digits can therefore be an odd or an even number. Information is carried in the bars and spaces.

Command:

	%SET	
*Disable	IJ000	
Enable	IJ001	
*Min barcode length	IJ806	
*Max barcode length	IJ970	
Min barcode length(8)	IJ808	
Min barcode length(10)	IJ810	
Min barcode length(12)	IJ812	
Min barcode length(14)	IJ814	
Max barcode length(10)	IJ910	
Max barcode length(12)	IJ912	
Max barcode length(14)	IJ914	
Max barcode length(16)	IJ916	
Max barcode length(18)	IJ918	
	%END	









4.17.10 CODE 128

Code 128 is a variable length symbology with a mandatory check digit and non printable start/stop characters. The following characters are supported : all 128 ASCII characters; 4 non data function characters; 3 start characters; 4 code set selection characters ; 1 stop character.



















The check digit is calculated as the sum modulo 103 of the start character and the weighted values of the data and special characters.

1) Disable/Enable

Command :

	%SET	
Disable	IK000	
*Enable	IK001	
*Not Transmit CD	IK100	
Transmit CD	IK101	
*Min barcode length	IK801	
*Max barcode length	IK980	
	%END	








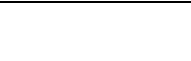




2) Code 128 Min/Max barcode length


	%SET	
Min barcode length(4)	IK804	
Min barcode length(6)	IK806	
Min barcode length(7)	IK807	
Min barcode length(8)	IK808	
Min barcode length(10)	IK810	
Min barcode length(12)	IK812	
Min barcode length(14)	IK814	
Min barcode length(16)	IK816	
Max barcode length(10)	IK910	
Max barcode length(12)	IK912	
Max barcode length(14)	IK914	
Max barcode length(16)	IK916	
Max barcode length(18)	IK918	
Max barcode length(20)	IK920	
Max barcode length(22)	IK922	
Max barcode length(24)	IK924	
	%END	

3) EAN/UCC 128 & GS1-128 setting

The GS1-128 bar code symbol is a bar code symbol used in the ANCC system (ie EAN·UCC system) and is also a commodity bar code symbol. The GS1-128 barcode is a subset of the normal 128 barcode (ie Code128 code). Approved by the original International Article Numbering Association (EAN), the United States Uniform Code Council (UCC) and the International Association of Automatic Identification Manufacturers (AIM), the first character after the start character is "Function 1" in the Code 128 code (FNC1). The symbol structure of the character is used exclusively for the EAN·UCC system.

The GS1-128 barcode is the only barcode in the EAN·UCC system that can be used to represent additional information. It can be widely used for non-retail trade projects, logistics units, assets, and location identification.












	%SET	
Disable EAN/UCC 128	IL000	
*Enable EAN/UCC 128	IL001	
*Not display FNC1 code	IK200	
Display FNC1code, Default +	IK201	
Enter setting custom FNC1 code, up to 3 digits to set	IK202	
* as FNC1	2A	
+ as FNC1	2B	
— as FNC1	2D	
A as FNC1	41	
B as FNC1	42	
C as FNC1	43	

	%END	
--	-------------	---



















4.17.11 CODE 11

Code 11 is a variable length symbology with 1 or 2 optional check digits and non printable start/stop character. If the data is 10 or less characters, one check digit is used. If the data is more than 10 characters, then 2 check digits are used.

Command:

	%SET	
*Disable	IM000	
Enable	IM001	
Not Check CD	IM100	
*Check CD(one byte)	IM101	
Check CD(two bytes)	IM102	
Not Transmit CD	IM200	
*Transmit CD	IM201	
*Min barcode length	IM804	
*Max barcode length	IM970	
	%END	









Code 11 Min/Max barcode length

	%SET	
Min barcode length(5)	IM805	
Min barcode length(6)	IM806	
Min barcode length(7)	IM807	
Min barcode length(8)	IM808	
Min barcode length(10)	IM810	
Min barcode length(12)	IM812	
Min barcode length(14)	IM814	
Min barcode length(16)	IM816	
Max barcode length(10)	IM910	
Max barcode length(12)	IM912	
Max barcode length(14)	IM914	
Max barcode length(16)	IM916	
Max barcode length(18)	IM918	
Max barcode length(20)	IM920	
Max barcode length(22)	IM922	
Max barcode length(24)	IM924	
	%END	

4.17.12 GS1 Databar

The GS1 DataBar barcode (formerly known as the RSS barcode) is also a bar code symbol for the GS1 system. The bar code has the advantages of “smaller size, larger information volume”, “can carry additional information such as product expiration date, serial number, etc.”, and can meet the identification of special products such as small products, non-quantitative products, and foods that need safe traceability management demand.

Command:

	%SET	
*Disable GS1	IR000	
Enable GS1	IR001	
Turn off transmit GS1 signifier	IR100	
*Turn on transmit GS1 signifier	IR101	
Turn off transmit GS1 check digit	IR200	
*Turn on transmit GS1 check digit	IR201	
	%END	

4.17.13 CHINESE POST











Command:

	%SET	
*Disable	IN000	
Enable	IN001	
*Min barcode length	IN806	
*Max barcode length	IN970	
Min barcode length(8)	IN808	
Min barcode length(10)	IN810	
Min barcode length(12)	IN812	
Min barcode length(14)	IN814	
Max barcode length(10)	IN910	
Max barcode length(12)	IN912	
Max barcode length(14)	IN914	
Max barcode length(16)	IN916	
Max barcode length(18)	IN918	
	%END	

4.17.14 Set Positive/Negative Barcodes





Usually barcodes are printed black on white, but sometimes white on black. These labels are called positive and negative respectively. In case the “negative barcodes” option has been selected, positive labels may not be decoded anymore or with difficulty. This also applies to menu labels. To enable the reader to read positive labels again, a number of negative menu labels have been included.

Command:

	%SET	
Positive bar codes	I1100	
Negative bar codes	I1101	
Positive and negative bar codes	I1102	
	%END	
	%SET	
Positive bar codes	I1100	
Negative bar codes	I1101	
Positive and negative bar codes	I1102	
	%END	






4.17.15 All barcodes setting

Command:

	%SET	
Disable All barcodes	I1000	
Enable All barcodes	I1001	
	%END	

4.18 Case control

Command:

	%SET	
*No case conversion	I1200	
Convert to upper case	I1201	
Convert to lower case	I1202	
	%END	

4.19 Character processing (add/delete/insert characters)

4.19.1 Prefix/Suffix setting

Custom prefix/suffix setting steps:










1. Scan“%SET”, ready to set the prefix/suffix;
2. Select "Enter Custom prefix mode" or "Enter Custom suffix mode" as needed;
3. Scan the bar code corresponding to the prefix or suffix character to be set (Attachment 1: Character Table 1);
4. Scan“%END”, save and exit.

4.19.1.1 Set prefix

Data format:

Length	Message Source	Message target	Reserve	Opcode	Command	beeper	Check Sum
0x0B	0x04	0x31	0x00	0x50			

Command:

	%SET	
*Disable prefix	J1000	
Space	J1001	
AIM + barcode	J1002	
ID + barcode	J1003	
ID + user-defined prefix + barcode	J1006	
User-defined prefix + ID + barcode	J1007	
User-defined prefix + barcode	J1008	
	%END	

Note:

How to set user-defined prefix:

1. Set prefix mode;
2. Enter user-defined prefix mode;

Example: Sets the prefix of the barcode “1234567” to “#Ab9”, namely the output barcode is “#Ab91234567”.














1. The prefix mode is set to “User-defined prefix + barcode”;
2. Enter user-defined prefix mode, then scan the barcode of “#”, “A”, “b” and “9” successively.

4.19.1.2 Set suffix

Data format:

Length	Message Source	Message target	Reserve	Opcode	Command	beeper	Check Sum
0x0B	0x04	0x31	0x00	0x50			

Command:

	%SET	
*Disable suffix	J2000	
0x0D as suffix	J2001	
0x0A as suffix	J2002	
0x0D 0x0A as suffix	J2003	
Tab(0x09) as suffix	J2004	
Tab(0x09) 0x0D as suffix	J2005	
barcode + user-defined suffix	J2006	
barcode + user-defined suffix + 0x0D	J2007	
barcode + user-defined suffix + 0x0A	J2008	
barcode + user-defined suffix + 0x0D 0x0A	J2009	
barcode + user-defined suffix + Tab(0x09)	J200A	
	%END	

Note:

How to set user-defined suffix:

1. Set suffix mode;

Example: Sets the suffix of the barcode “1234567” to “%B”, namely the output barcode is “1234567%B”.





1. The suffix mode is set to “barcode + user-defined suffix”;
2. Enter user-defined prefix mode, then scan the barcode of “%”, “B” successively.

4.19.1.3 Customize prefix/suffix

Serial port data format

Length	Message Source	Message target	Reserve	Opcode	Command	beeper	Check Sum
0x0B	0x04	0x31	0x00	0x50			

Command:

	%SET	
Enter user-defined prefix mode	JA100	
Enter user-defined suffix mode	JA200	
	%END	

Serial port command:

Enter user-defined prefix mode (JA101) : 0B 04 31 00 50 4A 41 31 30 31

Enter user-defined suffix mode (JA201) : 0B 04 31 00 50 4A 41 32 30 31

Prefix/suffix serial port command:

JA101(or JA201)+ prefix(suffix) + FF + 2byte check digits

format: 0C 04 31 00 50 4A 41 31(or 32) 30 31 + prefix(suffix) + FF + 2byte check digits

Sample:

Prefix 1:0C 04 31 00 50 4A 41 31 30 31 31 FF FD 22

Prefix 12345: 10 04 31 00 50 4A 41 31 30 31 31 32 33 34 35 FF FC 50

Suffix 1: 0C 04 31 00 50 4A 41 32 30 31 31 FF FD 21

Suffix 12345: 10 04 31 00 50 4A 41 32 30 31 31 32 33 34 35 FF FC 4F

Steps of setting prefix/suffix: To set the prefix to LSMu as sample:

1.The way to set the prefix output method: user-defined prefix + barcode

0B 04 31 00 50 4A 31 30 30 38 FF FD 5E

2.user-defined prefix: LSMu

0F 04 31 00 50 4A 41 31 30 31 4C 53 4D 75 FF FB EF

3.Exit and save

0A 04 31 00 24 25 45 4E 44 FF FD A2

4.19.2 Insert character setting code

Serial port data format

Length	Message Source	Message target	Reserve	Opcode	Command	beeper	Check Sum
0x0B	0x04	0x31	0x00	0x50			













Setting steps:

1. Enter setting
2. Scan "Insert N-th digit" barcode
3. Scan " Insert symbol to the X-th digit" barcode, to choose the position to insert.
4. Scan"Insert Y" barcode to insert the symbol.
5. Exit setting.

Notice:

1. This function stores up to 3 insert characters. And n must be set from 1.
2. The relative position of the character insertion is not affected by the prefix setting.
3. Insert content of "y" please refer to the character part in "Appendix 1".

Command:

	%SET	
Insert the 1 st digit	JB101	
Insert the 2 nd digit	JB201	
Insert the 3 rd digit	JB301	
Clear symbol insertion	JB100	
Clear the 2 nd , 3 rd digit insertion	JB200	
Clear the 3 rd digit insertion	JB300	
Insert symbol to the 2 nd digit	02	
Insert symbol to the 10 th digit	0A	
Insert symbol to the 17 th digit	11	
Insert symbol to the 44 th digit	2C	
Insert symbol to the 57 th digit	39	

Insert +	2B	
Insert -	2D	
Insert *	2A	
Insert A	41	
Insert B	42	
Insert C	43	
	%END	








4.19.3 Delete part of the symbol of barcode

Data format:












Length	Message Source	Message target	Reserve	Opcode	Command	Beeper	Check Sum
0x0B	0x04	0x31	0x00	0x50			

Command:












1) Delete all characters before/after the specified character:

Enter Setting	%SET	
*Not delete all front/end symbol of specified symbol	K0000	
Delete all symbol before the specified symbol(include specified symbol)	K0001	
Delete all symbol after the specified symbol(include specified symbol)	K0002	
*Not delete front symbol	K0200	
*Not Delete end symbol	K0300	
Save&Exit	%END	

2) Delete front X symbols

	%SET	
Delete front 1 symbol	K0201	
Delete front 2 symbols	K0202	
Delete front 3 symbols	K0203	
Delete front 4 symbols	K0204	
Delete front 5 symbols	K0205	
Delete front 6 symbols	K0206	
Delete front 7 symbols	K0207	
Delete front 8 symbols	K0208	
Delete front 9 symbols	K0209	
	%END	

3) Delete end X symbols

	%SET	
Delete end 1 symbol	K0301	
Delete end 2 symbols	K0302	
Delete end 3 symbols	K0303	
Delete end 4 symbols	K0304	
Delete end 5 symbols	K0305	
Delete end 6 symbols	K0306	
Delete end 7 symbols	K0307	
Delete end 8 symbols	K0308	
Delete end 9 symbols	K0309	
	%END	

Description:

How to delete some characters in the barcode:

1. Delete all characters before/after the specified character. The two barcodes of before/after deleting the specified character can be only chosen one of them;
2. Delete the front X characters;
3. Delete the last X characters.

The above three methods can be superimposed

To delete all characters before/after the specified character:




1. Scan the "Enter Settings" barcode;
2. Scan the barcode "Delete all characters before/after (include specified characters)".
3. Scan the corresponding character bar code in "Character Table 2" (see Appendix 2 for details);
4. Scan the "Exit and Save" barcode.

Delete the "pre-/end X characters" setting steps:

1. Scan the "Enter Settings" barcode;
2. Scan the code "Delete front/end X characters" barcode.
3. Scan the "Exit and Save" barcode.

4.20 Update firmware mode

Command:

	%SET	
Update firmware mode	\$down	
	%END	
<p>Note:</p> <ol style="list-style-type: none"> 1. This feature only supports USB interface. When you don't need to update the firmware, please use caution. 2. When switching to update firmware mode and then repowering the product, it will automatically virtualize the USB keyboard wedge to serial port and allow to update the product's firmware. When the update is complete, it will automatically switch to normal mode. If you give up updating the firmware, you can restore the factory default or reset the interface and also can switch to the normal mode. 		

Chapter 5 Unconventional Modification of Parameter Instructions












5.1 Brazilian bank code conversion

Description:

Data format:


















Length	Message Source	Message target	Reserve	Opcode	Command	Beeper	Check Sum
0x0B	0x04	0x31	0x00	0x50			


















Command:




















	%SET	
*Turn off conversion	A0300	
The below 4 setting codes only allow to change of Interleaved 2of 5 code		
EASY READING FORMAT	A0301	
FORMAT OF DISTPLY “.”	A0302	
FORMAT OF DISTPLY “Tab”	A0303	
FORMAT OF DISTPLY “Space”	A0304	
Below 4 setting codes is not limited to the conversion code type		
EASY READING FORMAT	A0305	
FORMAT OF DISTPLY “.”	A0306	
FORMAT OF DISTPLY “Tab”	A0307	
FORMAT OF DISTPLY “Space”	A0308	
	%END	




















Appendixes




















Appendix 1: Character table 1




















Control character	Hex	
^@ (NULL)	00	
^A (SOH)	01	
^B (STX)	02	
^C (ETX)	03	
^D (EOT)	04	
^E (ENQ)	05	
^F (ACK)	06	
^G (BEL)	07	
^H (BS)	08	
^I (HT)	09	
^J (LF)	0A	
^K (VT)	0B	
^L (FF)	0C	
^M (CR)	0D	
^N (SO)	0E	
^O (SI)	0F	
^P (DLE)	10	



















^Q (DC1)	11	
^R (DC2)	12	
^S (DC3)	13	
^T (DC4)	14	
^U (NAK)	15	
^V (SYN)	16	
^W (ETB)	17	
^X (CAN)	18	
^Y (EM)	19	
^Z (SUB)	1A	
^[(ESC)	1B	
^\ (FS)	1C	
^] (GS)	1D	
^^ (RS)	1E	
^_ (US)	1F	
SPC	20	
Character	Hex	
!	21	



















"	22	
#	23	
\$	24	
%	25	
&	26	
'	27	
(28	
)	29	
*	2A	
+	2B	
,	2C	
-	2D	
.	2E	
/	2F	
0	30	
1	31	
2	32	
3	33	
4	34	

5	35	
6	36	
7	37	
8	38	
9	39	
:	3A	
;	3B	
<	3C	
=	3D	
>	3E	
?	3F	
@	40	
A	41	
B	42	
C	43	
D	44	
E	45	
F	46	
G	47	

H	48	
I	49	
J	4A	
K	4B	
L	4C	
M	4D	
N	4E	
O	4F	
P	50	
Q	51	
R	52	
S	53	
T	54	
U	55	
V	56	
W	57	
X	58	
Y	59	
Z	5A	

[5B	
\	5C	
]	5D	
^	5E	
_	5F	
`	60	
a	61	
b	62	
c	63	
d	64	
e	65	
f	66	
g	67	
h	68	
i	69	
j	6A	
k	6B	
l	6C	
m	6D	

n	6E	
o	6F	
p	70	
q	71	
r	72	
s	73	
t	74	
u	75	
v	76	
w	77	
x	78	
y	79	
z	7A	
{	7B	
	7C	
}	7D	
~	7E	
DEL	7F	

Function keys	Hex	
F1	80	
F2	81	
F3	82	
F4	83	
F5	84	
F6	85	
F7	86	
F8	87	
F9	88	
F10	89	
F11	8A	
F12	8B	
Backspace	8C	
Tab	8D	
Return (ENTER)	8E	
Enter(Numeric Keypad)	8F	
Esc	90	
Arrow Down	91	

Arrow up	92	
Arrow right	93	
Arrow left	94	
Insert	95	
Home	96	
End	97	
Page up	98	
Page down	99	
Left Shift	9A	
Left Ctrl	9B	
Left Alt	9C	
Left GUI	9D	
Right Shift	9E	
Right Ctrl	9F	
Right Alt	A0	
Right GUI	A1	
Caps Lock	A2	
	%END	




















Note:




















How to customize prefix/suffix:




















1. Scan “%SET” label;
2. According to command, scan “Enter user-defined prefix/suffix mode”;
3. Scan the barcode of the character that you need to set:




















Appendix 2: Character table 2

Symbol	Command	
!	K0121	
"	K0122	
#	K0123	
\$	K0124	
%	K0125	
&	K0126	
'	K0127	
(K0128	
)	K0129	
*	K012A	
+	K012B	
,	K012C	
-	K012D	
.	K012E	
/	K012F	
0	K0130	
1	K0131	
2	K0132	

3	K0133	
4	K0134	
5	K0135	
6	K0136	
7	K0137	
8	K0138	
9	K0139	
:	K013A	
;	K013B	
<	K013C	
=	K013D	
>	K013E	
?	K013F	
@	K0140	
A	K0141	
B	K0142	
C	K0143	
D	K0144	
E	K0145	

F	K0146	
G	K0147	
H	K0148	
I	K0149	
J	K014A	
K	K014B	
L	K014C	
M	K014D	
N	K014E	
O	K014F	
P	K0150	
Q	K0151	
R	K0152	
S	K0153	
T	K0154	
U	K0155	
V	K0156	
W	K0157	
X	K0158	

Y	K0159	
Z	K015A	
[K015B	
\	K015C	
]	K015D	
^	K015E	
_	K015F	
`	K0160	
a	K0161	
b	K0162	
c	K0163	
d	K0164	
e	K0165	
f	K0166	
g	K0167	
h	K0168	
i	K0169	
j	K016A	
k	K016B	

l	K016C	
m	K016D	
n	K016E	
o	K016F	
p	K0170	
q	K0171	
r	K0172	
s	K0173	
t	K0174	
u	K0175	
v	K0176	
w	K0177	
x	K0178	
y	K0179	
z	K017A	
{	K017B	
	K017C	
}	K017D	
~	K017E	

Appendix 3 ASCII table

Decimal	Octal	Hexadecimal	Character	Description
0	0	00	NUL	
1	1	01	SOH	start of header
2	2	02	STX	start of text
3	3	03	ETX	end of text
4	4	04	EOT	end of transmission
5	5	05	ENQ	enquiry
6	6	06	ACK	acknowledge
7	7	07	BEL	bell
8	10	08	BS	backspace
9	11	09	HT	horizontal tab
10	12	0A	LF	line feed
11	13	0B	VT	vertical tab
12	14	0C	FF	form feed
13	15	0D	CR	carriage return
14	16	0E	SO	shift out
15	17	0F	SI	shift in
16	20	10	DLE	data link escape
17	21	11	DC1	no assignment, but usually XON
18	22	12	DC2	
19	23	13	DC3	no assignment, but usually XOFF
20	24	14	DC4	
21	25	15	NAK	negative acknowledge
22	26	16	SYN	synchronous idle

Decimal	Octal	Hexadecimal	Character	Description
23	27	17	ETB	end of transmission block
24	30	18	CAN	cancel
25	31	19	EM	end of medium
26	32	1A	SUB	substitute
27	33	1B	ESC	escape
28	34	1C	FS	file separator
29	35	1D	GS	group separator
30	36	1E	RS	record separator
31	37	1F	US	unit separator
32	40	20	SPC	space
33	41	21	!	
34	42	22	"	
35	43	23	#	
36	44	24	\$	
37	45	25	%	
38	46	26	&	
39	47	27	'	
40	50	28	(
41	51	29)	
42	52	2A	*	
43	53	2B	+	
44	54	2C	,	
45	55	2D	-	
46	56	2E	.	
47	57	2F	/	
48	60	30	0	
49	61	31	1	
50	62	32	2	
51	63	33	3	
52	64	34	4	
53	65	35	5	
54	66	36	6	
55	67	37	7	
56	70	38	8	
57	71	39	9	
58	72	3A	:	
59	73	3B	;	

Decimal	Octal	Hexadecimal	Character	Description
60	74	3C	<	
61	75	3D	=	
62	76	3E	>	
63	77	3F	?	
64	100	40	@	
65	101	41	A	
66	102	42	B	
67	103	43	C	
68	104	44	D	
69	105	45	E	
70	106	46	F	
71	107	47	G	
72	110	48	H	
73	111	49	I	
74	112	4A	J	
75	113	4B	K	
76	114	4C	L	
77	115	4D	M	
78	116	4E	N	
79	117	4F	O	
80	120	50	P	
81	121	51	Q	
82	122	52	R	
83	123	53	S	
84	124	54	T	
85	125	55	U	
86	126	56	V	
87	127	57	W	
88	130	58	X	
89	131	59	Y	
90	132	5A	Z	
91	133	5B	[
92	134	5C	\	
93	135	5D]	
94	136	5E	^	
95	137	5F	_	
96	140	60	`	

Decimal	Octal	Hexadecimal	Character	Description
97	141	61	a	
98	142	62	b	
99	143	63	c	
100	144	64	d	
101	145	65	e	
102	146	66	f	
103	147	67	g	
104	150	68	h	
105	151	69	i	
106	152	6A	j	
107	153	6B	k	
108	154	6C	l	
109	155	6D	m	
110	156	6E	n	
111	157	6F	o	
112	160	70	p	
113	161	71	q	
114	162	72	r	
115	163	73	s	
116	164	74	t	
117	165	75	u	
118	166	76	v	
119	167	77	w	
120	170	78	x	
121	171	79	y	
122	172	7A	z	
123	173	7B	{	
124	174	7C		
125	175	7D	}	
126	176	7E	~	
127	177	7F	DEL	delete
128	200	80	F1	
129	201	81	F2	
130	202	82	F3	
131	203	83	F4	
132	204	84	F5	
133	205	85	F6	

Decimal	Octal	Hexadecimal	Character	Description
134	206	86	F7	
135	207	87	F8	
136	210	88	F9	
137	211	89	F10	
138	212	8A	F11	
139	213	8B	F12	
140	214	8C	Backspace	
141	215	8D	Tab	
142	216	8E	Return	
143	217	8F	Enter	
144	220	90	Esc	
145	221	91	Arrow Down	
146	222	92	Arrow up	
147	223	93	Arrow right	
148	224	94	Arrow left	
149	225	95	Insert	
150	226	96	Home	
151	227	97	End	
152	230	98	Page up	
153	231	99	Page down	
154	232	9A	Left Shift	
155	233	9B	Left Ctrl	
156	234	9C	Left Alt	
157	235	9D	Left GUI	
158	236	9E	Right Shift	
159	237	9F	Right Ctrl	
160	240	A0	Right Alt	
161	241	A1	Right GUI	
162	242	A2	Caps Lock	

Appendix 4: Example codes

EAN13



UPC-A



EAN8



UPC-E



Default data: 1234565

Codabar



Encoded data: c01235d

Code 93



Code 93

Code 39(Regular)



Code 39(Full ASCII)



Encoded data: *Code 39*

GS1 Databar



Encoded data: 65473728281919